



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-25645 RED 1R

Version Number 1.0
Revision Date 08/26/2003

Page 1 of 7
Print Date 11/12/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship, (314) 771-1800
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : STAN-TONE HCC-25645 RED 1R
Product code : FO20001681
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Antimony trioxide	1309-64-4	0.1 - 1
Barium sulfate	7727-43-7	1 - 5
Molybdate orange (Lead chromate pigment)	12656-85-8	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. In addition, heating or processing this material may result in product degradation or byproduct formation creating additional hazards. See Sections 8 and 11 for additional details.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Irritating to respiratory system.
Ingestion : No known effects.
Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****STAN-TONE HCC-25645 RED 1R**Version Number 1.0
Revision Date 08/26/2003Page 2 of 7
Print Date 11/12/2011**Medical Conditions** : None known.
Aggravated by Exposure:**4. FIRST AID MEASURES**

Inhalation : Move to fresh air. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Not an anticipated hazard.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water.

5. FIRE-FIGHTING MEASURES

Flash point : Not applicable

Flammable Limits
Upper explosion limit : Not applicable
Lower explosion limit : Not applicable

Autoignition temperature : No data available.

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide..

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : None

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Avoid breathing dust. Avoid dust formation. Ensure adequate ventilation. Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Do not create a powder cloud by using a brush or compressed air. Shovel into suitable container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid formation of dust and aerosols.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-25645 RED 1R

Version Number 1.0
Revision Date 08/26/2003

Page 3 of 7
Print Date 11/12/2011

Storage : Store in a cool dry place. Keep away from open flames, hot surfaces and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Employees using respirators must be properly trained. Employers must follow applicable regulations such as OSHA 29 CFR 1910.134.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and immediately after handling the product.

Engineering measures : Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Antimony trioxide	0.5 mg/m3	PEL:	as Sb	OSHA Z1
Antimony trioxide	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
Barium sulfate	10 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
Barium sulfate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Molybdate orange (Lead chromate pigment)	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	OSHA
Molybdate orange (Lead chromate pigment)	0.01 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
Molybdate orange (Lead chromate pigment)	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-25645 RED 1R

Version Number 1.0
Revision Date 08/26/2003

Page 4 of 7
Print Date 11/12/2011

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: powder, flakes	Specific Gravity	: Not determined
Color	: RED	Bulk density	: Not determined
Odor	: Very faint	Vapor pressure	: Not applicable.
Melting point/range	: Not applicable	Vapor density	: Not applicable
Boiling Point:	: Not applicable.	pH	: Not applicable
Water solubility	: Negligible		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Heat, flames and sparks.
Incompatible Materials	: strong acids and oxidizing agents
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-64-4	Antimony trioxide	Systemic effects	Eyes, Respiratory system.
		sensitizer	Skin.
7727-43-7	Barium sulfate	Irritant	Respiratory system.
		Systemic effects	Eyes, Respiratory system.
12656-85-8	Molybdate orange (Lead chromate pigment)	Irritant	Eyes, Skin.
		Systemic effects	central nervous system, reproductive system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1309-64-4	Antimony trioxide	Oral LD50	> 34,600 mg/kg	rat

Carcinogenicity:

This product contains the following components which, in their pure form, have the following carcinogenicity data:

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****STAN-TONE HCC-25645 RED 1R**Version Number 1.0
Revision Date 08/26/2003Page 5 of 7
Print Date 11/12/2011

CAS-No.	Chemical Name	OSHA	IARC	NTP
1309-64-4	Antimony trioxide	no	2B	no
12656-85-8	Molybdate orange (Lead chromate pigment)	no	no	1

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Additional Health Hazard Information:

Molybdate orange (Lead chromate pigment) 12656-85-8 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Pigments are practically not biodegradable.
- Environmental Toxicity : No data available.
- Bioaccumulation Potential : No data available.
- Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

- Product : Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification : Refer to specific regulation.



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-25645 RED 1R

Version Number 1.0
Revision Date 08/26/2003

Page 6 of 7
Print Date 11/12/2011

ICAO/IATA : Refer to specific regulation.
IMO / IMDG : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
Antimony trioxide	1309-64-4	0.7785	1,000 lbs	128,452 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
CHROMIUM VI COMPOUNDS LEAD COMPOUNDS, INORGANIC LEAD COMPOUNDS	12656-85-8	22.05

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Antimony trioxide	1309-64-4	0.77	17
Molybdate orange (Lead chromate pigment)	12656-85-8	22.05	245
Molybdate orange (Lead chromate pigment)	12656-85-8	22.05	246

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-25645 RED 1R

Version Number 1.0
Revision Date 08/26/2003

Page 7 of 7
Print Date 11/12/2011

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
12656-85-8

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

- Australia AICS : Listed.
- China IECS : Listed.
- Europe EINECS : Listed.
- Japan ENCS : Not determined.
- Korea KECI : Listed.
- Philippines PICCS : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.