

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 1 of 18
 Print Date 12/20/2025

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Section 1. Identification

GHS product identifier : CORE™ HC MB2674A FLESH
Chemical name : Mixture
CAS number : Mixture
Other means of identification : FO20052005
Product type : liquid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : **AVIENT CORPORATION**
 33587 Walker Road, Avon Lake, OH 44012
 1 (440) 930-1000 or 1 (844) 4AVIENT

Emergency telephone number (with hours of operation) : CHEMTRIC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN SENSITIZATION - Category 1
 TOXIC TO REPRODUCTION - Category 2

GHS label elements

Hazard pictograms : 

Signal word : Warning
Hazard statements : May cause an allergic skin reaction.
 Suspected of damaging fertility or the unborn child.

Precautionary statements

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 2 of 18
 Print Date 12/20/2025

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.

Response : IF exposed or concerned: Get medical advice or attention. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Chemical name : CORE™ HC MB2674A FLESH
Other means of identification : CORE™ HC MB2674A FLESH

Ingredient name	Synonyms	%	Identifiers
Ethene, chloro-, homopolymer	Ethene, chloro-, homopolymer	>= 65 - <= 85	CAS: 9002-86-2
Propanoic acid, 2-methyl-, 1,1'-[2,2-dimethyl-1-(1-methylethyl)-1,3-propanediyl] ester	1-isopropyl-2,2-dimethyltrimethylene diisobutyrate	>= 5 - <= 10	CAS: 6846-50-0
Proprietary Hazardous Compounds	-	> 0 - < 1	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measuresDescription of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0

Revision Date 12/19/2025

Page 3 of 18

Print Date 12/20/2025

upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed**Potential acute health effects**

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following: reduced fetal weight, increase in fetal deaths, skeletal malformations

Skin contact : Adverse symptoms may include the following: irritation, redness, reduced fetal weight, increase in fetal deaths, skeletal malformations

Ingestion : Adverse symptoms may include the following: reduced fetal weight, increase in fetal deaths, skeletal malformations

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
Revision Date 12/19/2025

Page 4 of 18
Print Date 12/20/2025

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO₂.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide, carbon monoxide, halogenated compounds

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of

SAFETY DATA SHEET**CORE™ HC MB2674A FLESH**

Version Number 1.0
 Revision Date 12/19/2025

Page 5 of 18
 Print Date 12/20/2025

any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up**Small spill**

- : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

- : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage**Precautions for safe handling****Protective measures**

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 6 of 18
 Print Date 12/20/2025

**Conditions for safe storage,
including any incompatibilities**

- : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a well-ventilated place. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protectionControl parametersOccupational exposure limits

Ingredient name	Exposure limits
Ethene, chloro-, homopolymer	ACGIH TLV (2008-01-01). [Polyvinyl chloride] A4. TWA 8 hours: 1 mg/m ³ Form: Respirable fraction
Propanoic acid, 2-methyl-, 1,1'-[2,2-dimethyl-1-(1-methylethyl)-1,3-propanediyl] ester	None.
Proprietary Hazardous Compounds	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

- : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures**Hygiene measures**

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0

Revision Date 12/19/2025

Page 7 of 18

Print Date 12/20/2025

Eye/face protection

contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection**Hand protection**

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

- : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: liquid [liquid]
Color	: TAN
Odor	: Not available.
Odor threshold	: Not available.
pH	: Not available.
Melting point/freezing point	: Not available.

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 8 of 18
 Print Date 12/20/2025

Boiling point or initial boiling point and boiling range	:	Not available.
Flash point	:	Not available.
Evaporation rate	:	Not available.
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	:	Lower: Not available. Upper: Not available.
Vapor pressure	:	Not available.
Relative vapor density	:	Not available.
Relative density	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Dynamic : Not available. Kinematic : Not available.

Particle characteristics

Median particle size	:	Not applicable.
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Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 9 of 18
 Print Date 12/20/2025

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary : Mixture. Not fully tested.

Skin corrosion/irritation

Product/ingredient name	Result
Propanoic acid, 2-methyl-, 1,1'-[2,2-dimethyl-1-(1-methylethyl)-1,3-propanediyl] ester	<p>Human - Skin - Mild irritant Duration of treatment/exposure: 504 hrs Guinea pig - Skin - Mild irritant</p>

Conclusion/Summary : Mixture. Not fully tested.

Serious eye damage/eye irritation

Conclusion/Summary : Mixture. Not fully tested.

Respiratory corrosion/irritation

Conclusion/Summary : Mixture. Not fully tested.

Respiratory or skin sensitization

Skin

Conclusion/Summary : Mixture. Not fully tested.

Respiratory

Conclusion/Summary : Mixture. Not fully tested.

Germ cell mutagenicity

Conclusion/Summary : Mixture. Not fully tested.

Carcinogenicity

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 10 of 18
 Print Date 12/20/2025

Conclusion/Summary : Mixture. Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Ethene, chloro-, homopolymer	-	3	-

Reproductive toxicity

Conclusion/Summary : Mixture. Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : Adverse symptoms may include the following: reduced fetal weight, increase in fetal deaths, skeletal malformations
Skin contact : Adverse symptoms may include the following: irritation, redness, reduced fetal weight, increase in fetal deaths, skeletal malformations
Ingestion : Adverse symptoms may include the following: reduced fetal weight, increase in fetal deaths, skeletal malformations

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 11 of 18
 Print Date 12/20/2025

Delayed and immediate effects and also chronic effects from short and long term exposure**Short term exposure**

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Mixture. Not fully tested.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity**Acute toxicity estimates**

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
Proprietary Hazardous Compounds	500 mg/kg	N/A	N/A	N/A	N/A

Section 12. Ecological information**Toxicity**

Not available.

Conclusion/Summary : Not available.

SAFETY DATA SHEET**CORE™ HC MB2674A FLESH**

Version Number 1.0
 Revision Date 12/19/2025

Page 12 of 18
 Print Date 12/20/2025

Persistence and degradability

Not available.

Conclusion/Summary : Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Propanoic acid, 2-methyl-, 1,1'-[2,2-dimethyl-1-(1-methylethyl)-1,3-propanediyl] ester	-	5,340.00 [OECD 305]	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

U.S.DOT 49CFR : Not regulated for transportation.

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 13 of 18
 Print Date 12/20/2025

Ground/Air/Water

IATA : Consult mode specific transport rules

IMDG : Consult mode specific transport rules

Section 15. Regulatory information**U.S. Federal regulations**

TSCA 5(a)2 - Proposed significant new use rules: phenol, 4-nonyl-, branched;
TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 8(a) - Preliminary assessment report (PAIR): Dipropylene glycol methyl ether; Branched 4-nonylphenol (mixed isomers);

TSCA 12(b) - Chemical export notification

Clean Air Act Section 112(b) : Listed

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I : Not listed
 Substances

Clean Air Act Section 602 Class II : Not listed

DEA List I Chemicals (Precursor Chemicals)

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304**Composition/information on ingredients**

Name	%	EHS	SARA 302/304
PHENOL	> 0 - < 1	Yes.	SARA 302 TPQ: 500 lb(s) SARA 302 TPQ Solid upper limit: 10,000 lb(s) SARA 304 RQ: 1,000 lb(s)

SARA 304 RQ : 786,782.1 lbs

SARA 311/312

Classification : SKIN SENSITIZATION - Category 1

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 14 of 18
 Print Date 12/20/2025

TOXIC TO REPRODUCTION - Category 2

Composition/information on ingredients

Name	%	Classification
Propanoic acid, 2-methyl-, 1,1'-[2,2-dimethyl-1-(1-methylethyl)-1,3-propanediyl] ester	>= 5 - <= 10	TOXIC TO REPRODUCTION - Category 2
Proprietary Hazardous Compounds	> 0 - < 1	FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY - oral - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A

SARA 313Form R - Reporting requirements

Product name	CAS number	%
1,2-Benzenedicarboxylic acid, 1,2-diisononyl ester	28553-12-0	> 0 - <= 0.1

Supplier notification

Product name	CAS number	%
1,2-Benzenedicarboxylic acid, 1,2-diisononyl ester	28553-12-0	> 0 - <= 0.1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts	:	The following components are listed: Hexanedioic acid, 1,6-bis(2-ethylhexyl) ester
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: PVC BIS(2-ETHYLHEXYL)ADIPATE PHENOL
Pennsylvania	:	The following components are listed: BIS(2-ETHYLHEXYL) ADIPATE

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 15 of 18
 Print Date 12/20/2025

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including, which is known to the State of California to cause cancer, and, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Diisodecyl phthalate (mixed isomers)	-	Yes.
Titanium dioxide	-	-

International regulations**Chemical Weapon Convention List Schedules I, II & III Chemicals****Chemical Weapons Convention List Schedule I Chemicals**

None of the components are listed.

Chemical Weapons Convention List Schedule II Chemicals

None of the components are listed.

Chemical Weapons Convention List Schedule III Chemicals

None of the components are listed.

Montreal Protocol

None of the components are listed.

Stockholm Convention on Persistent Organic Pollutants**Annex A - Elimination - Production**

None of the components are listed.

Annex A - Elimination - Use

None of the components are listed.

Annex B - Restriction - Production

None of the components are listed.

Annex B - Restriction - Use

None of the components are listed.

Annex C - Unintentional - Production

None of the components are listed.

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0
 Revision Date 12/19/2025

Page 16 of 18
 Print Date 12/20/2025

Rotterdam Convention on Prior Informed Consent (PIC)**Rotterdam Convention on Prior Informed Consent (PIC) - Industrial**

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC) - Pesticide

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC) - Severely hazardous pesticide

None of the components are listed.

UNECE Aarhus Protocol on POPs and Heavy Metals**Heavy metals - Annex 1**

None of the components are listed.

POPs - Annex 1 - Production

None of the components are listed.

POPs - Annex 1 - Use

None of the components are listed.

POPs - Annex 2

None of the components are listed.

POPs - Annex 3

None of the components are listed.

Inventory list

Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	Not determined.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0

Revision Date 12/19/2025

Page 17 of 18

Print Date 12/20/2025

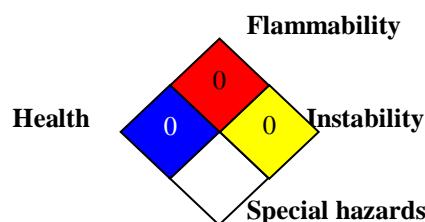
Viet Nam : Not determined.

Section 16. Other information**Hazardous Material Information System (U.S.A.)**

Health	*	2
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)**Procedure used to derive the classification**

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method

History

Date of printing : 12/20/2025
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Prepared by : EHS_BATCH

SAFETY DATA SHEET

CORE™ HC MB2674A FLESH

Version Number 1.0

Page 18 of 18

Revision Date 12/19/2025

Print Date 12/20/2025

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DOT = Department of Transportation
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
TDG = Transportation of Dangerous Goods
UN = United Nations

: Not available.

References**Notice to reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.